

Work Order ID 155218***155218***

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Wednesday, January 11, 2017 12:01:33 PM

Item ID: D2690-11

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lanyard Assembly

Start Date: 1/11/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 1/18/2017 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan:

DAS
21
9-89

Date: JAN 11 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2690

Rev B2

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Manufacture as per Dwg D2690

***As per dwg note, crimp only one end, other end will be crimp at assembly.
Make sure that second sleeve loop is tape with cable.***

8X

17/01/11 DAS
36
9-89

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

DAS
30
9-89

9

JAN 11 2017

120

Identify as per dwg & Stock Location: GA

0.00

120

Packaging

Memo

0.00

Packaging

DAS
30
9-89

JAN 11 2017

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Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

DAS
21
9-89

JAN 16 2017

Quality Control

JAN 12 2017

Picklist Print

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Work Order ID: 155218

Parent Item: D2690-11

Parent Item Name: Lanyard Assembly

155218

D2690-11

Start Date: 1/11/2017

Start Qty: 8.00

Required Date: 1/18/2017

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 17-01-11 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240		Purchased	No				f	148.9534		7.2			
CBI -1240									**			17/01/11	DAS 36 1.89
Cable													

Location

Loc Qty

Loc Code

GA

148.9534118

m132518

48.9534118

m136491

100

7.2

CBL-460

Purchased

No

CBI -460

Loop Sleeve

Each

139.0000

16

**

17/01/11 DAS 36 9.89

Location

Loc Qty

Loc Code

GA

139

m136294

43

m136491

96

16